



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM623U4003102
Job Sheet 179349



005175

Part No: RBEM623U4003102

Job Qty: 1 ea

Part Name: Pitch Rod Length Adjustment Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 8/18/18 20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBEM623U4003102 REV B IPP Rev.A 17.08.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	8/13/18	8/13/18	0.00	0.00	Purchasing		AUG 20 2018
110	Packaging	1 pcs	8/13/18	8/13/18	0.00	0.00	Packaging2		AUG 20 2018 JAS
120	QC	1 pcs	8/13/18	8/13/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs	8/13/18	8/13/18	0.00	1.00	Small Fab-9		MLL DAS 1-80
122	QC	1 pcs	8/13/18	8/13/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		7-10 5-80 28 2018
140	QC21-SA	1 Ea	8/13/18	8/13/18	0.00	0.00	QC21		28 2018

Part Op 100 - Issue P/O: _____ MANUFACTURE RBEM623U4003102 AS PER DWG Supplier: METEC Certificate of

Descriptions: conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1510-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM623U4003102P	Pitch Rod Length Adjustment Tool	1 pcs (1 ea)	100-Purchasing	5103740
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	5099128
APP-1510-E	Case	1 Ea (1 ea)	121-Small Fab	5091435
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	5021040
RBEM623U4003102-21	Bottom Tool Cushion 5.79 X 11.26 X 20.12 (Y20, Black)	1 pcs (1 ea)	121-Small Fab	5091436
RBEM623U4003102-23	Top Tool Cushion 1.79 X 11.26 X 20.12 (Y20, Black)	1 pcs (1 ea)	121-Small Fab	5091437

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM623U4003102P	1	0	0
121-Small Fab	97524A032	4	375	0
	APP-1510-E	1	0	0
	RB41011	1	885	0
	RBEM623U4003102-21	1	0	0
	RBEM623U4003102-23	1	0	0

Plex 6/18/18 10:11 AM dart.Lussier.Patrick



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S103741



Part: RBEM623U4003102

Job No: 179349

Serial No/Batch: S103741

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 08/20/16

0-88 36 042
240
36 0105 0 014
400 5 5010

Part Specifications

Specifications could not be found.

Plex 6/18/18 10:11 AM dart.Lussier.Patrick



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RBEM623U4003102

Job Sheet 179349



Part No: RBEM623U4003102

Job Qty: 1 ea

Part Name: Pitch Rod Length Adjustment Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 8/13/18 20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBEM623U4003102 REV B IPP Rev.A 17.08.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		8/13/18	0.00	0.00	Purchasing		
110	Packaging	1 pcs		8/13/18	0.00	0.00	Packaging2		
120	QC	1 pcs		8/13/18	0.00	0.00	QC6		
121	Small Fab	1 pcs		8/13/18	0.00	1.00	Small Fab-9		
122	QC	1 pcs		8/13/18	0.00	0.00	QC5		
130	Packaging	1 pcs		8/13/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		8/13/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 040227 MANUFACTURE RBEM623U4003102 AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1510-E 3-Deburr holes and remove chips from case 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

x 1 *[Signature]*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM623U4003102P	Pitch Rod Length Adjustment Tool	1 pcs (1 ea)	100-Purchasing	
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	
APP-1510-E	Case	1 Ea (1 ea)	121-Small Fab	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	
RBEM623U4003102-21	Bottom Tool Cushion 5.79 X 11.26 X 20.12 (Y20, Black)	1 pcs (1 ea)	121-Small Fab	
RBEM623U4003102-23	Top Tool Cushion 1.79 X 11.26 X 20.12 (Y20, Black)	1 pcs (1 ea)	121-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM623U4003102P	1	0	0
121-Small Fab	97524A032	4	375	0
	APP-1510-E	1	0	0
	RB41011	1	885	0
	RBEM623U4003102-21	1	0	0
	RBEM623U4003102-23	1	0	0

8/18/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO040227

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040227

PO Date: 6/18/18

Due Date: 8/13/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
JUN 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	8/18/18 20	1 pcs 1X	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
Line Item Note W/O 179347												
2		RBEM254V7003102P			Water Immersion Sensor (WIS) Test receive pcs	Firmed	8/18/18 20	1 pcs	0 pcs	1 pcs	\$1,287.00/pcs	\$1,287.00
Line Item Note W/O 179346												
3		RBEM623U4003102P			Pitch Rod Length Adjustment Tool receive pcs	Firmed	8/18/18 20	1 pcs 1X	0 pcs	1 pcs	\$3,885.00/pcs	\$3,885.00
Line Item Note W/O 179349												
											Grand Total:	\$9,604.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

- Procurement Quality Clauses**
- A005 RIGHT OF ENTRY
 - A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 - A012 CHEMICAL AND PHYSICAL TEST REPORTS
 - A016 PERSONNEL QUALIFICATION
 - A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 - A026 CERTIFICATION OF MATERIAL CONFORMANCE
 - A041 QUALITY MANAGEMENT SYSTEM
 - A042 DART NOTIFICATION BY SUPPLIER
 - A043 RETENTION OF QUALITY DOCUMENT
 - A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 - A049 SUPPLIER AWARENESS

Plex 6/18/18 11:12 AM dart.Lussier.Patrick

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1950



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22865
Date: Aug 20, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040227	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Aug 20, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Wide Tabs Folding Tool, drawing # RBEM621A1001101 S5330 Rev.1		Each	1		
Water Immersion Sensor (WIS) Test, drawing # RBEM254V7003102 Rev.1		Each	1		
Pitch Rod Length Adjustment Tool, drawing # RBEM623U4003102 Rev.1		Each	1	1	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		

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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
1	RBEM623U4003102 Rev.1	Pitch Rod Length Adjustment Tool	40227

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, August 20, 2018

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9-89



PURCHASE ORDER

Order No.: DART
Date: Aug 20, 2018
Page: 1

Purchased From:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship To:

METEC Metal Technology Inc.
20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0

Business No.: 867 061 723 RT0001

Ordered	Unit	Item	Description	Unit Price	Amount
1		RBW109-3600-30-1 01	Tool Assembly, Engine Lifting NO HARDWARE, WAITING FOR SHIPMENT TO COME IN Subtotal:		
Ordered by: Heather Nixon Ship via: Date required: Aug 20, 2018 Terms: Net 30 Please confirm receipt of this order with your ETA within 24 hrs				Total Amount	

DAS
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9-89

METEC Metal Technology Inc 20 Terry Fox Drive PO Box 781 Vankleek Hill ON K0B 1R0 Canada
Tel. 1-613-678-3957 & 1-613-678-2782 Fax 1-613-678-3956 www.metec.ca

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